



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D2656-31**  
**Job Sheet 183349**



**Part No:** D2656-31

**Job Qty:** 2 ea

**Part Name:** Wearplate



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 9/17/18

**Job Tracking No:**

**Due Date:** 9/28/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV D IPP: D 02.10.25 Re-format KJ IPP Rev:E 06-06-12 Now On Waterjet JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 2 Ea  |            | 9/28/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/09/18      |
| 100   | Waterjet           | 2 pcs |            | 9/28/18  | 0.00      | 0.24    | Waterjet1             |           | SC 18/09/18      |
| 120   | QC                 | 2 pcs |            | 9/28/18  | 0.00      | 0.00    | QC8                   |           | SEP 21 2018 68   |
| 130   | Brake NC           | 2 pcs |            | 9/28/18  | 0.16      | 0.07    | Brake NC 1            |           | SB DAS 9-89      |
| 140   | QC                 | 2 pcs |            | 9/28/18  | 0.00      | 0.00    | QC5                   |           | 38               |
| 150   | Powdercoat         | 2 pcs |            | 9/28/18  | 0.00      | 0.06    | Powdercoat3           |           | BEB 18-9-20 DAS  |
| 160   | QC                 | 2 pcs |            | 9/28/18  | 0.00      | 0.00    | QC3                   | DAS 6     | OCT 10 2018 68   |
| 170   | Packaging          | 2 pcs |            | 9/28/18  | 0.00      | 0.00    | Packaging3-1          | 6         | OCT 10 2018 9-89 |
| 180   | QC21-SA            | 2 Ea  |            | 9/28/18  | 0.00      | 0.00    | QC21                  | 9-89      | 21 OCT 11 2018   |

Part Op 100 - 1-Cut as per Dwg D2656

Descriptions: 130 - Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326. Identify as D2656-31.

150 - START TIME: 1:35 OUT: 2:00 FINISH: 2:05

M/36370

### Job BOM

| Part / Item | Component Name  | Quantity          | Operation             | Container    |
|-------------|-----------------|-------------------|-----------------------|--------------|
| M1010S20GA  | 1010/1025 Sheet | .7800 sf (.39 ea) | 90-Start up Operation | AMC 18/09/18 |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M1010S20GA     | 1        | 99        | 0         |

| Part Specifications |             |                          |                  |        |                  |
|---------------------|-------------|--------------------------|------------------|--------|------------------|
| Spec No             | Description | Target/Tolerance         | Limits           | Type   | Special Comments |
| 1                   | Wearshoe    | 1.885Inches $\pm$ 0.010  | 1.895<br>1.875   | 1,880  |                  |
| 2                   | Wearshoe    | 0.300Inches $\pm$ 0.010  | 0.310<br>0.290   | 0,304  |                  |
| 3                   | Wearshoe    | 0.300Inches $\pm$ 0.010  | 0.310<br>0.290   | 0,305  |                  |
| 4                   | Wearshoe    | 0.110Inches $\pm$ 0.010  | 0.120<br>0.100   | 0,112  | Radius           |
| 5                   | Wearshoe    | 2.000Inches $\pm$ 0.010  | 2.010<br>1.990   | 2,003  |                  |
| 6                   | Wearshoe    | 6.000Inches $\pm$ 0.010  | 6.010<br>5.990   | 6,005  |                  |
| 7                   | Wearshoe    | 9.500Inches $\pm$ 0.010  | 9.510<br>9.490   | 9,504  |                  |
| 8                   | Wearshoe    | 14.250Inches $\pm$ 0.010 | 14.260<br>14.240 | 14,252 |                  |
| 9                   | Wearshoe    | 19.000Inches $\pm$ 0.010 | 19.010<br>18.990 | 19,000 |                  |
| 10                  | Wearshoe    | 22.500Inches $\pm$ 0.010 | 22.510<br>22.490 | 22,500 |                  |

AM Dart. Gagnon. Michelle

DART  
 AEROSPACE  
 Container No: S112600  
 Part: D2656-31  
 Job No: 183349  
 Serial No/Batch: S112600  
 Revision:  
 Inspector:  
 Exp Date:  
 Instructions: Various STCs  
 Date: 09/21/18  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 CANADA  
 TEL: 1 813 692-6200  
 Email: sales@dartaero.com  
 www.dartaero.com